

## 9146 XR-5® ULT Specifications

	Standard	Metric
Base Fabric Type Base Fabric Weight (nominal)	Polyester 11.0 oz/yd <sup>2</sup>	Polyester 373 g/m <sup>2</sup>
Thickness ASTM D751	50 mil (min)	1.27 mm (min)
Weight ASTM D751	46.0 oz/yd <sup>2</sup> ± 2 oz/yd <sup>2</sup>	1560 g/m <sup>2</sup> ± 68 g/m <sup>2</sup>
Tongue Tear ASTM D751	8 in x 10 in, 12 in/min 90/90 lbf	203 mm x 254 mm, 305 mm/min 400/400 N
Trapezoidal Tear ASTM D4533	85/85 lb <sub>f</sub>	378/378 N
Grab Tensile ASTM D751	850/900 lb <sub>f</sub>	3781/4003 N
Strip Tensile ASTM D751 Procedure B	620/620 lb <sub>f</sub> /in	543/543 daN/5 cm
Adhesion ASTM D751 Dielectric Weld	40 lb <sub>f</sub> /2 in	17.5 daN/5 cm
Dead Load ASTM D751	2 in. seam, 4 hr, 1 in strip 200 lb <sub>f</sub> @ 70° F 100 lb <sub>f</sub> @ 160° F	50 mm seam, 4 hr, 25 mm strip 890 N @ 21° C 445 N @ 71° C
Bursting Strength ASTM D751 (Ball Tip)	1100 lb <sub>f</sub>	4895 N
Low Temperature ASTM D2136	-50°F	-47°C
Weathering Resistance ASTM G155 (Xenon)	8000 hrs (minimum) – No appreciable changes or stiffening or cracking of coating	
Water Absorption ASTM D471 Section 12, 7 days	0.025 kg/m <sup>2</sup> (maximum) at 70° F/21° C 0.14 kg/m <sup>2</sup> (maximum) at 212° F/100° C	

Unless stated otherwise, values presented above represent the minimum expected measurements at the time of manufacture. We believe this information is the best currently available on the subject. We offer it as a suggestion in any appropriate experimentation you may care to undertake. It is subject to revision as additional knowledge and experience are gained. We make no guarantee of results and assume no obligation or liability whatsoever in connection with this information.

XR-5® is a registered trademark of Seaman Corporation

File 9146\_XR5 ULT, July 2015 Revision 1, March 2018 Revision 2, December 2019